Model: HSJ-268

Injection unit	Screw Diameter	mm	50	55	60
	Screw L/D Ratio	L/D	24	21.8	20
	Theoretical Shot Volume	cm^3	500	605	720
	Injection Weight(PS)	g	450	545	650
	Injection Pressure	MPa	215	178	150
	Injection Rate(PS)	g/s	149	180	215
	Plasticizing Capacity	g/s	20.5	25.8	30
	Screw Speed	rpm	0-150		
Clamping unit	Clamping Force	KN	250		
	Space Between Tie-Bars	mm	580 x 580		
	Opening Stroke	mm	550		
	Max. Mould Thickness	mm	600		
	Min. Mould Thickness	mm	220		
	Ejector Force	KN	70		
	Ejector Stroke	mm	160		
Others	Motor Power	KW	22		
	Heating Power	KW	16.6		
	Oil Tank Volume	L	400		
	Machine Weight	ton	8.2		
	Machine Dimension	m	6.2 x 1.55 x 2.0		